

*Deluxe*

**POLE (660)** - 1 1/2 in. I.D., 1 15/16 in. O.D. hot-dipped galvanized pipe, drilled.

**POLES** - The holes closest to one end of the pole are for the Chain Assembly. This end should also have a red Pole Cap Plug. The middle set of holes are for the Basket Assembly. The bottom set of holes are for the Locking Collar for Deluxe Disc Pole Hole<sup>™</sup>. When installing a DPH without an anchor, the middle hole of the three top holes should face towards the tee.

**CHAIN ASSEMBLY** - Welded and hot-dipped galvanized. 12 outer sliding links and chains, 6 midway lifter hooks and chains, 6 inner pipe protectors and chains. All 24 chains assembled with heavy duty "S" hooks to allow freer movement of chains. 6" Sleeve - Bolt, hex head nut and nylon insert locknut, hex head tec screw, internal tooth star lock washer, (will not vibrate loose like one-way screws).

Rod Assembly - 3/8 in. steel rod.

**CHAIN ASSEMBLY INSTRUCTIONS** - Slide Chain Assembly, (ring first), down pole. Align holes in collar with holes at top of pole. Fasten with bolt, hex head nut and nylon insert locknut, hex head tec screw, internal tooth star lock washer, (will not vibrate loose like one-way screws).

**TRAPPER<sup>™</sup> BASKET ASSEMBLY** - 3/8 inch steel rod, welded and hot-dipped galvanized. 60 Sleeve - bolt, hex head nut and nylon insert locknut, hex head tec screw, internal tooth star lock washer, (will not vibrate loose like one-way screws).

**TRAPPER<sup>™</sup> BASKET ASSEMBLY INSTRUCTIONS** - Slide Basket Assembly down pole, (basket facing up), until holes in collar align with holes in middle of pole. Fasten with bolt, hex head nut and nylon insert locknut, hex head tec screw, internal tooth star lock washer, (will not vibrate loose like one-way screws).

*DELUXE DISC POLE HOLE<sup>™</sup> only*

**LOCKING COLLAR** - Welded and hot-dipped galvanized. 4" Collar- 2 1/8" Tubing. Bolt, hex head nut and nylon insert locknut, hex head tec screw, internal tooth star lock washer, (will not vibrate loose like one-way screws).

**LOCKING COLLAR ASSEMBLY INSTRUCTIONS** - Slide the locking collar, with the locking tab at the bottom of collar, up pole to bottom set of holes. Align holes in locking collar with holes in pole and fasten with bolt, hex head nut and nylon insert locknut, hex head tec screw, internal tooth star lock washer, (will not vibrate loose like one-way screws). After the locking collar is fastened, the pole can be placed in anchor to complete installation.

**Note:** The LOCKING TAB should always be pointing at the tee.

**ANCHOR** - 19 1/2" x 2 1/8" O.D. pipe, drilled. Install flush to ground with matching Locking Tab aiming at the tee.

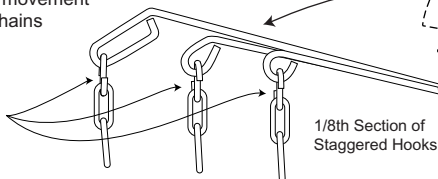
**CONCRETE & RIVER ROCK** (Used to stabilize Anchor until cement sets) - Approximately 1 cubic foot (concrete, river rock and lock not furnished).

**CAUTION:** Let concrete settle 1 week before installing hardware.

### The New MACH V features:

Six additional chains hanging midway between outer Lifter Hooks and inner Pipe Protectors

Heavy Duty "S" Hooks to allow freer movement of the chains



1/8th Section of Staggered Hooks

Top View

